

FX3G

MELSEC Compact PLC

Extending your options

A new choice for comprehensive machine control



PROVEN
TECHNOLOGY

Applies the proven FX3U design to smaller but performance critical applications



FLEXIBLE
DESIGN

Add a variety of capabilities to suit specific application needs



SHORT LEARN-
ING CURVE

Builds on existing FX series hardware and programming for quick adoption and investment protection



EASY
INTEGRATION

Direct control of inverter and motion control systems with no extra hardware

FX3 power, compressed



FX3G has the versatility to handle applications from a wide range of industries.

More for less

While being intended for smaller systems, the FX3G still delivers a powerful combination of essential features, plus more not expected from a controller at this level. These include; a large program memory to implement sophisticated algorithms, ample space for data storage, logging or recipes, plus high speed execution to enhance system productivity. A dual bus architecture provides flexible expansion possibilities for additional I/O capacity and communication functions.

Easy system integration

The FX3G can operate as a standalone controller, but for when integration with other system components is required, a range of standard features makes it stand out from the crowd. Mitsubishi builds in standard instructions that permit easy control of our inverters over a precise, reliable digital link. This makes it simple to connect an inverter such as a FR-D700 to provide more precise motor operation while optimizing energy use.



Mitsubishi Electric Corporation Hirameji Works is a factory certified for ISO14001 (standards for environmental management systems) and ISO9001 (standards for quality assurance management systems)

Feel our strength

Mitsubishi Electric is the undisputed world leading supplier of compact PLCs. We originated the concept of this type of controller over thirty years ago. Our global installed base exceeds 9 million systems and our philosophy of listening to customer needs insures this base continues to grow. The introduction of the FX3U PLC set a new benchmark for performance and flexibility in the compact PLC market and we have continued to innovate. The result is the FX3G, our new answer to applications needing FX3U like capabilities in smaller scale systems.



Precise motor control with digital links



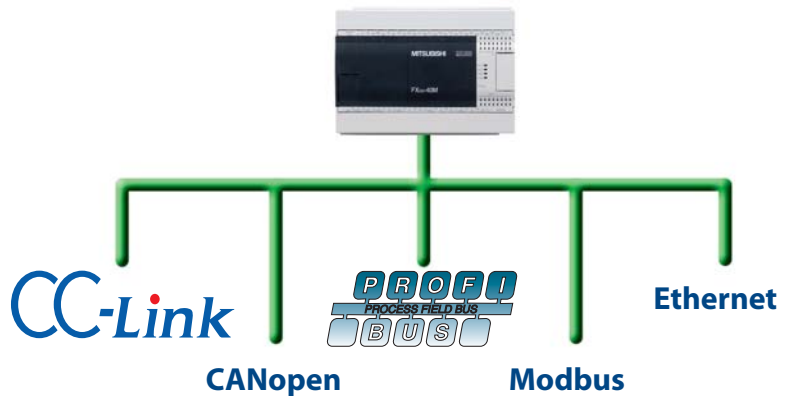
Motion control is also simple to implement. The FX3G provides direct control of up to three independent axes without any additional hardware. Hence cost effective multi-axis systems can be built without requiring a costly controller overhead.



Direct motion control of up to three axes without further hardware

Easy expansion

When it comes to increasing the capabilities of an FX3G, we extend your options while protecting your skills and investments. The dual bus architecture provides twice as many expansion possibilities compared to previous designs. On one bus, the FX3G uses additional, familiar FX family I/O and special function blocks to add a comprehensive variety of I/O and special function capabilities such as analogue and networking. On the other system bus, the FX3G uses the existing FX3U special adapters to provide high performance communication and analog capabilities that are

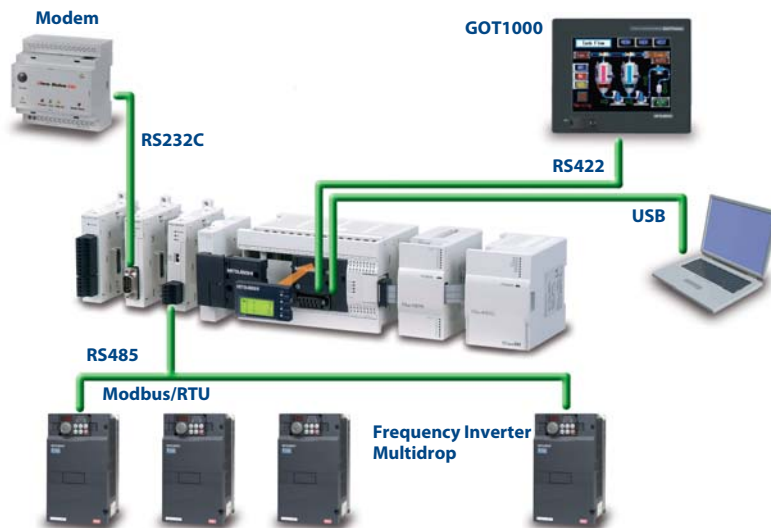


Comprehensive open network connectivity support

directly linked to the CPU. This reduces programming while increasing performance, leading to faster development and higher productivity.

The great communicator

Finally, the FX3G offers you a wide selection of options when it comes to networking and communications. This begins with standard serial communication support and builds up to comprehensive coverage of common open automation networks. These include CC-Link, CANopen, Profibus-DP and Ethernet. Further, a built-in USB port makes permits convenient connection to any PC or laptop for high speed program uploads and downloads along with monitoring.



The FX3G makes building complete systems easy.

Specifications ///

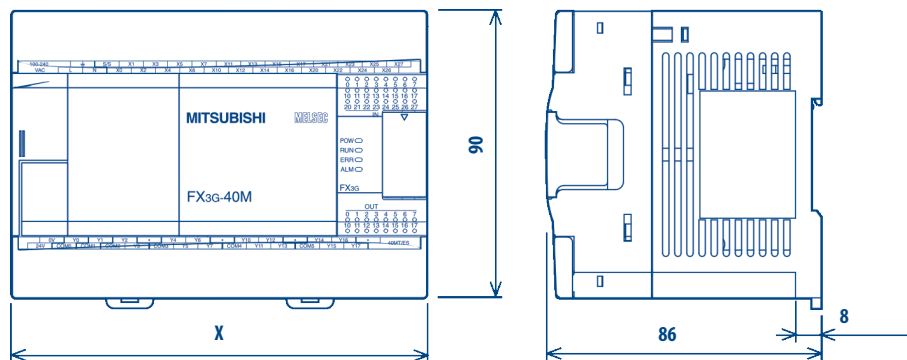
Specifications	FX3G-14M□	FX3G-24M□	FX3G-40M□	FX3G-60M□
I/O points	256 total (combined local and CC-Link remote I/O)			
Address range	Max. 128 direct addressing and max. 128 remote I/O			
Power supply	100–240 V AC (+10 % / -15 %), 50/60 Hz			
Program memory	32,000 steps EEPROM (internal), exchangeable EEPROM memory cassette with loader function			
Instruction Time	0.21 µs or 0.42 µs / contact instruction			
Integrated inputs	Number of inputs	8	14	24
	Input signal voltage	24 V DC (±10 %)		
	Input form	sink/source		
	Response time	Approx. 10 ms		
Integrated outputs	Isolation	Photocoupler isolation		
	Number of outputs	6	10	16
	Switching voltage	<240 V AC, <30 V DC (relay output), 5 – 30 V DC (transistor output)		
	Output type/form	Relay or transistor		
Max. load	resistive	2A/point, max. 8 A total (relay), 0.5 A/point; max. 0.8 A for 4 output points/common terminal (transistor)		
	inductive	80 VA (relay), 12 W/point (at 24 V DC); max. 19.2 W for 4 output points/common terminal (transistor)		
Response time	10 ms (relay), < 5 µs (for Y000 and Y001) / 0.2 ms (for all other outputs) (transistor)*			
Isolation	Photocoupler isolation			
High-speed counters	21 total, with 16 1-phase (C235 - C250) and 5 2-phase (C251 - C255)			
High-speed outputs	-2,147,483,648 to 2,147,483,647			
24V DC service power supply	400 mA			
Environment	0 – 55 °C ambient temperature; 5 – 95 % relative humidity			

* The 40 and 60 I/O point transistor output base units have a 5µs response time for Y002

Dimensions

PLC	X
FX3G-14M□	90
FX3G-24M□	90
FX3G-40M□	130
FX3G-60M□	175

All dimensions in mm



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